
FACULTY OF AGRICULTURE AND ANIMAL SCIENCES
DEPARTMENT OF CROP PRODUCTION AND MANAGEMENT
**ASSESSMENT OF THE EFFECT OF COFFEE DEFFECTS ON CUP
QUALITY**

EGESA JULIUS

BU/UP/2019/1234

egesajulius38@gmail.com

SUPERVISOR


ASSOCIATE PROF. : MICHAEL MASANZA

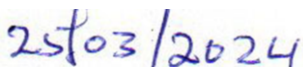
**A RESEARCH DISSERTATION SUBMITTED TO THE DEPARTMENT
OF CROP PRODUCTION AND MANAGEMENT IN PARTIAL
FULFILMENT OF THE REQUIREMENTS FOR THE
AWARD OF A DEGREE OF BACHELOR OF SCIENCE IN
AGRICULTURE AT
BUSITEMA UNIVERSITY**

FEB, 2024

DECLARATION

I, Egesa Julius, declare that this dissertation is my original work, and that neither part nor whole has been presented or submitted by anyone elsewhere for any award. The sources used for its compilation are presented and where another person's work has been used, acknowledgement is made.

Signature.....

Date.....

SUPERVISOR'S APPROVAL

This dissertation is submitted for the award of a Degree of Bachelor of science in agriculture of Busitema University with my approval as a university supervisor.

Signature



.....

ASSOCIATE PROF. : MICHAEL MASANZA

DEDICATION

I dedicate the work of this report to my parents and my family members for the continuous and enormous support towards my academic journey. Above all, to God Almighty for the gift of life, spiritual guidance and the gift of knowledge and wisdom

ACKNOWLEDGEMENT

First and foremost, I would like to thank the ALMIGHTY GOD without Whose blessing it would not have been possible for all my expectations to become reality.

I am deeply indebted to my supervisor, professor Michael Masanza for his endless commitment he offered towards the completion of this research report and continuous guidance, critical comments, encouragement and timely suggestions and his educative comments and good spirit contributed much to make this report a success.

I would like to express my gratitude to coffee laboratory staff at UBORA Specialty Coffee Limited for their support during field work and data collection. Indeed, I am very grateful.

Finally, I would like to thank my parents for their enduring love and financial support during all my activities. I also thank my lecturers for the impact they made in my academic journey and I wouldn't have gotten to this point without their tireless efforts.

May the almighty GOD bless and reward you all abundantly.

ABBREVIATIONS/ACRONYMS

ISO	International Organization for Standardization
CRD	Completely Randomized Design
MAAIF	Ministry of Agriculture, Animal Industry and Fisheries
UCDA	Uganda Coffee Development Authority
CV	Coefficient of Variation
ICO	International Coffee Organization

LIST OF TABLES

Table 1: Cup quality parameters and their descriptive values	12
Table 2: Mean percentage values of different coffee bean defects.....	15
Table 3: Mean values for effect of coffee defects on coffee cup quality and its attributes.....	17

TABLE OF CONTENTS

Table of Contents

DECLARATION	i
SUPERVISOR’S APPROVAL.....	ii
DEDICATION	iii
ACKNOWLEDGEMENT	iv
ABBREVIATIONS/ACRONYMS.....	v
LIST OF TABLES	vi
ABSTRACT.....	ix
CHAPTER ONE	1
Introduction.....	1
CHAPTER TWO	5
LITERATURE REVIEW	5
CHAPTER THREE	10
METHODOLOGY	10
3.1 Description of study location.....	10
3.2 Experimental materials	10
3.3 Experimental design	10
3.5 Data collection	10
3.3 Study objective one	11
3.3 Bean defects.....	11
3.3 Shape and make	11
3.3 Study objective two	11
3.7.4 Prepaion of coffee bean samples.....	13
3.7.4.1 Cup Preparation Methods.....	12
3.7.4.3 Acidity (%).....	13
3.7.4.6 Flavor (%):.....	13
3.7.4.7 Overall standard (%):.....	13
3.7.4.8 Coffee uniformity (%):.....	13
3.7.4.9 Cup quality (%):.....	14

3.8 Data analysis and interpretation.....	14
CHAPTER FOUR.....	15
RESULTS	15
CHAPTER FIVE	19
DISCUSSION.....	19
CHAPTER SIX.....	23
CONCLUSIONS AND RECOMMENDATIONS	23
6.1 CONCLUSIONS.....	23
6.2 RECOMMENDATIONS	23
REFERENCES	24
APPENDICES	29

ABSTRACT

Coffee is one of the most popular beverages worldwide. Coffee quality is declining due to several improper pre and post-harvest management practices. With the demand for high quality coffee for consumption continually increasing, the effect of the defects on coffee affects the consumption of coffee products among the coffee consumers. The defects of the coffee beans contribute to the quality of the coffee cup produced after the coffee has undergone a brewing process. Shape and size of the coffee bean significantly affect the cup quality parameters depending upon the variety. Different coffee samples were collected from different districts in Bugisu sub region. Completely Randomized Design (CRD) was used with 4 replicates. Coffee bean samples were assessed for defect analysis at a laboratory at UBORA Specialty Crops limited and the results showed higher levels of defects in Arabica coffee beans from different regions in Bugisu sub region. For the cup quality attributes (aromatic intensity, acidity, body, flavor, uniformity, clean cup and total cup quality) were assessed by a team of certified cuppers at Ubora specialty crops limited and the results showed significant variations in the samples of defected coffee on cup quality with the coffee cup quality positively affected by the presence of defects in coffee beans. Coffee beans with defects produce different aromas. The results of the analysis of variance showed that the defects in coffee beans had significant ($P \leq 0.05$) effect on cup quality attributes. (Aromatic intensity, acidity, body, flavor, uniformity, clean cup and total cup quality).

CHAPTER ONE

1.0 Introduction

1.1 Background of the study

Coffee (*Coffea arabica*) is a nonalcoholic stimulant beverage crop that belongs to the family of Rubiaceae and genus *Coffea* (Teshome *et al.*, 2019). Among more than 100 species of coffee, *Coffea arabica*, *Coffea canephora* and *Coffea liberica* are the most economically important species worldwide (Teshome *et al.*, 2019). Coffee Arabica is believed to originate in humid high rain forests of south and south western Ethiopia (Woyesa & Kumar, 2020). Coffee is the world most important internationally traded commodity in terms of monetary value after petroleum and primary exports of many developing countries. Coffee ranked as the fifth most important trade commodity after wheat, cotton, maize, and rice (Melese & Kolech, 2021). Brazil is the leading coffee producing country followed by Vietnam, which accounted for about 40% and 20% of the global coffee supply, respectively (Melese & Kolech, 2021).

Coffee production contributes between 20 and 30% of Uganda's foreign exchange earnings (Ganazi, 2023). Uganda's production comprises 80% Robusta coffee and 20% Arabica coffee (Bunn *et al.*, 2019). Uganda is well known not only for being the home of Arabica coffee, but also for its very fine quality coffee acclaimed for its aroma and flavor characteristics. Even though there is a suitable climatic condition, generally coffee quality exported to abroad or locally consumption is not satisfactory. Thus, it has been repeatedly mentioned at various forum that providing good quality coffee is the only way out and viable option to get in to world market and to remain help producers to hedge their marketing risks in Africa (Ganu & Razafiarivony, 2018).

Despite favorable climatic conditions, high genetic diversity of coffee Arabica for quality improvement and long history of production in Uganda, coffee quality is declining from time to time due to several improper pre and post-harvest management practice (Sualeh *et al.*, 2020) which are still practiced by the majority of coffee producers/farmers, from which larger proportion of the product is obtained; these quality problems are mainly associated with poor agronomic practices, like lack of stumping, pruning and weeding (Lemma & Megersa, 2021). However, there is wide gap in review and documentation of factors affecting coffee quality

REFERENCES

- Abebe, F., & Abebe, N. (2023). Review on Factors That Affects Coffee Quality in Ethiopia. *Journal of Biomedicine and Biosensors*, 3(1), 1–13.
- Adugna, B. G. (2021). *Factors Affecting Coffee (Coffea Arabica L .) Quality in Ethiopia : A Review*. 9(5), 288–296. <https://doi.org/10.11648/j.ajaf.20210905.12>
- Ayitenfsu, B. M. (2014). Method of Coffee Bean Defect Detection. *International Journal of Engineering Research & Technology (IJERT)*, 3(2).
- Barrea, L., Pugliese, G., Frias-Toral, E., El Ghoch, M., Castellucci, B., Chapela, S. P., Carignano, M. de los A., Laudisio, D., Savastano, S., Colao, A., & Muscogiuri, G. (2023). Coffee consumption, health benefits and side effects: a narrative review and update for dietitians and nutritionists. *Critical Reviews in Food Science and Nutrition*, 63(9), 1238–1261. <https://doi.org/10.1080/10408398.2021.1963207>
- Bigi, F., Maurizzi, E., Quartieri, A., Leo, R. De, Gullo, M., & Pulvirenti, A. (2023). Trends in Food Science & Technology Non-thermal techniques and the “ hurdle ” approach : How is food technology evolving ? *Trends in Food Science & Technology*, 132(October 2022), 11–39. <https://doi.org/10.1016/j.tifs.2022.12.015>
- Brighenti, C. R. G., & Cirillo, M. A. (2018). Analysis of defects in coffee beans compared to biplots for simultaneous tables. *Revista Ciencia Agronomica*, 49(1). <https://doi.org/10.5935/1806-6690.20180007>
- Bunn, C., Lundy, M., Läderach, P., Fernández-Kolb, P., & Castro-Llanos, F. (2019). *Climate-smart coffee in Uganda. International Center for Tropical Agriculture (CIAT), Cali, Colombia. Feed the Future, 1-24*. 1–24.
- Chang, S. J., & Huang, C. Y. (2021). Deep learning model for the inspection of coffee bean defects. *Applied Sciences (Switzerland)*, 11(17). <https://doi.org/10.3390/app11178226>
- Chou, Y. C., Kuo, C. J., Chen, T. T., Horng, G. J., Pai, M. Y., Wu, M. E., Lin, Y. C., Hung, M. H., Su, W. T., Chen, Y. C., Wang, D. C., & Chen, C. C. (2019). Deep-learning-based defective bean inspection with GAN-structured automated labeled data augmentation in coffee industry. *Applied Sciences (Switzerland)*, 9(19). <https://doi.org/10.3390/app9194166>
- Deribe, H. (2019). *Review on Factors which Affect Coffee (Coffea Arabica L .) Quality in South Western , Ethiopia*. 5(1), 12–19.
- Diriba, A. (2021). *EVALUATION OF COFFEE GROWTH , YIELD AND QUALITY UNDER COFFEE SHADE TREES AT MECHARA ON STATION , WEST HARARGHE ZONE , ETHIOPIA*. 9(APRIL), 84–104. <https://doi.org/10.7821/granthaalayah.v9.i4.2021.3816>
- Ganu, J., & Razafiarivony, M. A. (2018). *Rethinking Sustainable Development Goals in Africa : Emerging Trends and Issues Editors*.
- Garc, M., & Candelo-becerra, J. E. (2019). *applied sciences Quality and Defect Inspection of Green Coffee Beans Using a Computer Vision System*.
- Garedew, W. (2022). *Determinants of Arabica Coffee Yield and Farmers ' Preference to Shade Trees Species at Jimma Zone , Southwestern Ethiopia*.

- Giacalone, D., Degn, T. K., Yang, N., Liu, C., Fisk, I., & Münchow, M. (2019). Common roasting defects in coffee: Aroma composition, sensory characterization and consumer perception. *Food Quality and Preference*, 71. <https://doi.org/10.1016/j.foodqual.2018.03.009>
- Girma Adugna, B. (2021). Review on Coffee Production and Quality in Ethiopia. *Agriculture, Forestry and Fisheries*, 10(6), 208. <https://doi.org/10.11648/j.aff.20211006.11>
- González, A. L., Lopez, A. M., & Taboada, O. R. (2019). *Cup quality attributes of Catimors as affected by size and shape of coffee bean (Coffea arabica L .)*. <https://doi.org/10.1080/10942912.2019.1603997>
- Heryanto, T. A., & Nugraha, I. G. B. B. (2022). Classification of Coffee Beans Defect Using Mask Region-based Convolutional Neural Network. *2022 International Conference on Information Technology Systems and Innovation, ICITSI 2022 - Proceedings*. <https://doi.org/10.1109/ICITSI56531.2022.9970890>
- Lee, J. Y., & Jeong, Y. S. (2022). Prediction of Defect Coffee Beans Using CNN. *Proceedings - 2022 IEEE International Conference on Big Data and Smart Computing, BigComp 2022*. <https://doi.org/10.1109/BigComp54360.2022.00046>
- Lemma, D. T., & Megersa, H. G. (2021). *Impact of Climate Change on East African Coffee Production and Its Mitigation Strategies*. 17(2), 81–89. <https://doi.org/10.5829/idosi.wjas.2021.81.89>
- Melese, Y. Y., & Kolech, S. A. (2021). *Coffee (Coffea arabica L .): Methods , Objectives , and Future Strategies of Breeding in Ethiopia — Review*.
- Mengistu, M. W., Workie, M. A., & Sualeh, A. (2020). Biochemical compounds of Arabica coffee (Coffea arabica L .) varieties grown in northwestern highlands of Ethiopia Biochemical compounds of Arabica coffee (Coffea arabica L .) varieties grown in northwestern highlands of Ethiopia. *Cogent Food & Agriculture*, 6(1). <https://doi.org/10.1080/23311932.2020.1741319>
- Mishra, A., & Alia, A. (2021). *Therapeutic Potential of Coffee (Coffee Arabica) Against Oral and Intestinal Microbial Flora*. 2.
- Muzaifa, M., & Hasni, D. (n.d.). *Improving the Quality of Coffee Shops in Jabodetabek Area by Application and Modification of Coffee Roaster Machine Capacity 400-600 Gram Coffee Beans Using the Reverse Engineering and Engineering Design Method*. <https://doi.org/10.1088/1757-899X/1007/1/012132>
- Pinto, C., Furukawa, J., Fukai, H., & Tamura, S. (2017). Classification of Green coffee bean images basec on defect types using convolutional neural network (CNN). *Proceedings - 2017 International Conference on Advanced Informatics: Concepts, Theory and Applications, ICAICTA 2017*. <https://doi.org/10.1109/ICAICTA.2017.8090980>
- Rizkya, I., Syahputri, K., Sari, R. M., & Christin, S. (2020). Analysis of Defective Causes in Coffee Product Using Decision Tree Approach. *IOP Conference Series: Materials Science and Engineering*, 851(1). <https://doi.org/10.1088/1757-899X/851/1/012029>
- Savitri, D. A., Setiyono, Novijanto, N., & Fajriati, R. M. (2022). Defect Analysis and Development Strategy for Robusta Coffee of Tanahwulan Village, Indonesia. *Journal La Lifesci*, 3(1). <https://doi.org/10.37899/journallalifesci.v3i1.548>
- Sualeh, A., & Mekonnen, N. (n.d.). *Manual for Coffee*.

- Sualeh, A., Tolessa, K., & Mohammed, A. (2020). Biochemical composition of green and roasted coffee beans and their association with coffee quality from different districts of southwest Ethiopia. *Heliyon*, 6(12). <https://doi.org/10.1016/j.heliyon.2020.e05812>
- Sun, W., Chen, Z., Hong, J., & Shi, J. (2021). *Promoting Human Nutrition and Health through Plant Metabolomics : Current Status and Challenges*.
- Sung, J., Cho, J., Lee, H., Choi, J., Lee, Y., Jin, L., & Moon, K. (2016). *Physical and Chemical Defects*. 23(5), 638–644.
- Tesfa, M. (2019). *Review on Post-Harvest Processing Operations Affecting Coffee (Coffea Arabica L.) Quality in Ethiopia*. 30–39.
- Teshome, K., Girma, Z., & Eshetu, B. (2019). *Assessment of pre and post-harvest management practices on coffee (Coffea arabica L.) quality determining factors in Gedeo zone , Southern Ethiopia*. 14(28), 1216–1228. <https://doi.org/10.5897/AJAR2019.14116>
- Wairegi, L. W. I., Bennett, M., Nziguheba, G., Mawanda, A., Rios, C. D. L., Ampaire, E., Jassogne, L., Pali, P., Mukasa, D., & Asten, P. J. A. Van. (2018). Sustainably improving Kenya ’ s coffee production needs more participation of younger farmers with diversified income. *Journal of Rural Studies*, October 2017, 0–1. <https://doi.org/10.1016/j.jrurstud.2018.07.009>
- Wang, P., Tseng, H. W., Chen, T. C., & Hsia, C. H. (2021). Deep convolutional neural network for coffee bean inspection. *Sensors and Materials*, 33(7), 2299–2310. <https://doi.org/10.18494/SAM.2021.3277>
- Wibowo, A., Akbar, M. R., & Sumirat, U. (2022). *Heritability and Combining Ability of Some Vegetative and Yield Characteristics of Promising Arabica Coffee Varieties in Indonesia*. 38(1), 1–9. <https://doi.org/10.22302/iccricri.jur.pelitaperkebunan.v38i1.484>
- Wla, P. (2021). *Neuroprotective Effects of Coffee Bioactive Compounds : A Review*.
- Woyesa, T., & Kumar, S. (2020). Potential of coffee tourism for rural development in Ethiopia : a sustainable livelihood approach. *Environment, Development and Sustainability*, 0123456789. <https://doi.org/10.1007/s10668-020-00610-7>
- Abebe, F., & Abebe, N. (2023). Review on Factors That Affects Coffee Quality in Ethiopia. *Journal of Biomedicine and Biosensors*, 3(1), 1–13.
- Adugna, B. G. (2021). *Factors Affecting Coffee (Coffea Arabica L.) Quality in Ethiopia : A Review*. 9(5), 288–296. <https://doi.org/10.11648/j.ajaf.20210905.12>
- Ayitenfsu, B. M. (2014). Method of Coffee Bean Defect Detection. *International Journal of Engineering Research & Technology (IJERT)*, 3(2).
- Barrea, L., Pugliese, G., Frias-Toral, E., El Ghoch, M., Castellucci, B., Chapela, S. P., Carignano, M. de los A., Laudisio, D., Savastano, S., Colao, A., & Muscogiuri, G. (2023). Coffee consumption, health benefits and side effects: a narrative review and update for dietitians and nutritionists. *Critical Reviews in Food Science and Nutrition*, 63(9), 1238–1261. <https://doi.org/10.1080/10408398.2021.1963207>
- Bigi, F., Maurizzi, E., Quartieri, A., Leo, R. De, Gullo, M., & Pulvirenti, A. (2023). Trends in Food Science & Technology Non-thermal techniques and the “ hurdle ” approach : How is food technology evolving? *Trends in Food Science & Technology*, 132(October 2022), 11–39.

<https://doi.org/10.1016/j.tifs.2022.12.015>

- Brighenti, C. R. G., & Cirillo, M. A. (2018). Analysis of defects in coffee beans compared to biplots for simultaneous tables. *Revista Ciencia Agronomica*, 49(1). <https://doi.org/10.5935/1806-6690.20180007>
- Bunn, C., Lundy, M., Läderach, P., Fernández-Kolb, P., & Castro-Llanos, F. (2019). *Climate-smart coffee in Uganda. International Center for Tropical Agriculture (CIAT), Cali, Colombia. Feed the Future, 1-24*. 1–24.
- Chang, S. J., & Huang, C. Y. (2021). Deep learning model for the inspection of coffee bean defects. *Applied Sciences (Switzerland)*, 11(17). <https://doi.org/10.3390/app11178226>
- Chou, Y. C., Kuo, C. J., Chen, T. T., Horng, G. J., Pai, M. Y., Wu, M. E., Lin, Y. C., Hung, M. H., Su, W. T., Chen, Y. C., Wang, D. C., & Chen, C. C. (2019). Deep-learning-based defective bean inspection with GAN-structured automated labeled data augmentation in coffee industry. *Applied Sciences (Switzerland)*, 9(19). <https://doi.org/10.3390/app9194166>
- Deribe, H. (2019). *Review on Factors which Affect Coffee (Coffea Arabica L .) Quality in South Western , Ethiopia*. 5(1), 12–19.
- Ganu, J., & Razafiarivony, M. A. (2018). *Rethinking Sustainable Development Goals in Africa : Emerging Trends and Issues Editors*.
- Garc, M., & Candelo-becerra, J. E. (2019). *applied sciences Quality and Defect Inspection of Green Coffee Beans Using a Computer Vision System*.
- Garedew, W. (2022). *Determinants of Arabica Coffee Yield and Farmers ' Preference to Shade Trees Species at Jimma Zone , Southwestern Ethiopia*.
- Giacalone, D., Degn, T. K., Yang, N., Liu, C., Fisk, I., & Münchow, M. (2019). Common roasting defects in coffee: Aroma composition, sensory characterization and consumer perception. *Food Quality and Preference*, 71. <https://doi.org/10.1016/j.foodqual.2018.03.009>
- Girma Adugna, B. (2021). Review on Coffee Production and Quality in Ethiopia. *Agriculture, Forestry and Fisheries*, 10(6), 208. <https://doi.org/10.11648/j.aff.20211006.11>
- González, A. L., Lopez, A. M., & Taboada, O. R. (2019). *Cup quality attributes of Catimors as affected by size and shape of coffee bean (Coffea arabica L .)*. <https://doi.org/10.1080/10942912.2019.1603997>
- Heryanto, T. A., & Nugraha, I. G. B. B. (2022). Classification of Coffee Beans Defect Using Mask Region-based Convolutional Neural Network. *2022 International Conference on Information Technology Systems and Innovation, ICITSI 2022 - Proceedings*. <https://doi.org/10.1109/ICITSI56531.2022.9970890>
- IMPACT OF COFFEE PRODUCTION ON ECONOMIC WELFARE OF*. (2023).
- Lee, J. Y., & Jeong, Y. S. (2022). Prediction of Defect Coffee Beans Using CNN. *Proceedings - 2022 IEEE International Conference on Big Data and Smart Computing, BigComp 2022*. <https://doi.org/10.1109/BigComp54360.2022.00046>
- Lemma, D. T., & Megersa, H. G. (2021). *Impact of Climate Change on East African Coffee Production and Its Mitigation Strategies*. 17(2), 81–89. <https://doi.org/10.5829/idosi.wjas.2021.81.89>

- Melese, Y. Y., & Kolech, S. A. (2021). *Coffee (Coffea arabica L .): Methods , Objectives , and Future Strategies of Breeding in Ethiopia — Review*.
- Mengistu, M. W., Workie, M. A., & Sualeh, A. (2020). Biochemical compounds of Arabica coffee (Coffea arabica L .) varieties grown in northwestern highlands of Ethiopia Biochemical compounds of Arabica coffee (Coffea arabica L .) varieties grown in northwestern highlands of Ethiopia. *Cogent Food & Agriculture*, 6(1). <https://doi.org/10.1080/23311932.2020.1741319>
- Mishra, A., & Alia, A. (2021). *Therapeutic Potential of Coffee (Coffee Arabica) Against Oral and Intestinal Microbial Flora*. 2.
- Muzaifa, M., & Hasni, D. (n.d.). *Improving the Quality of Coffee Shops in Jabodetabek Area by Application and Modification of Coffee Roaster Machine Capacity 400-600 Gram Coffee Beans Using the Reverse Engineering and Engineering Design Method*. <https://doi.org/10.1088/1757-899X/1007/1/012132>
- Pinto, C., Furukawa, J., Fukai, H., & Tamura, S. (2017). Classification of Green coffee bean images basec on defect types using convolutional neural network (CNN). *Proceedings - 2017 International Conference on Advanced Informatics: Concepts, Theory and Applications, ICAICTA 2017*. <https://doi.org/10.1109/ICAICTA.2017.8090980>
- Rizkya, I., Syahputri, K., Sari, R. M., & Christin, S. (2020). Analysis of Defective Causes in Coffee Product Using Decision Tree Approach. *IOP Conference Series: Materials Science and Engineering*, 851(1). <https://doi.org/10.1088/1757-899X/851/1/012029>
- Savitri, D. A., Setiyono, Novijanto, N., & Fajriati, R. M. (2022). Defect Analysis and Development Strategy for Robusta Coffee of Tanahwulan Village, Indonesia. *Journal La Lifesci*, 3(1). <https://doi.org/10.37899/journallalifesci.v3i1.548>
- Sualeh, A., & Mekonnen, N. (n.d.). *Manual for Coffee*.
- Sualeh, A., Tolessa, K., & Mohammed, A. (2020). Biochemical composition of green and roasted coffee beans and their association with coffee quality from different districts of southwest Ethiopia. *Heliyon*, 6(12). <https://doi.org/10.1016/j.heliyon.2020.e05812>
- Sun, W., Chen, Z., Hong, J., & Shi, J. (2021). *Promoting Human Nutrition and Health through Plant Metabolomics : Current Status and Challenges*.
- Sung, J., Cho, J., Lee, H., Choi, J., Lee, Y., Jin, L., & Moon, K. (2016). *Physical and Chemical Defects*. 23(5), 638–644.
- Tesfa, M. (2019). *Review on Post-Harvest Processing Operations Affecting Coffee (Coffea Arabica L .) Quality in Ethiopia*. 30–39.
- Teshome, K., Girma, Z., & Eshetu, B. (2019). *Assessment of pre and post-harvest management practices on coffee (Coffea arabica L .) quality determining factors in Gedeo zone , Southern Ethiopia*. 14(28), 1216–1228. <https://doi.org/10.5897/AJAR2019.14116>
- Wairegi, L. W. I., Bennett, M., Nziguheba, G., Mawanda, A., Rios, C. D. L., Ampaire, E., Jassogne, L., Pali, P., Mukasa, D., & Asten, P. J. A. Van. (2018). Sustainably improving Kenya ’ s co ff ee production needs more participation of younger farmers with diversi fi ed income. *Journal of Rural Studies*, October 2017, 0–1. <https://doi.org/10.1016/j.jrurstud.2018.07.009>
- Wang, P., Tseng, H. W., Chen, T. C., & Hsia, C. H. (2021). Deep convolutional neural network for coffee

bean inspection. *Sensors and Materials*, 33(7), 2299–2310.
<https://doi.org/10.18494/SAM.2021.3277>

Wibowo, A., Akbar, M. R., & Sumirat, U. (2022). *Heritability and Combining Ability of Some Vegetative and Yield Characteristics of Promising Arabica Coffee Varieties in Indonesia*. 38(1), 1–9.
<https://doi.org/10.22302/icri.jur.pelitaperkebunan.v38i1.484>

Wla, P. (2021). *Neuroprotective Effects of Coffee Bioactive Compounds : A Review*.

Woyesa, T., & Kumar, S. (2020). Potential of coffee tourism for rural development in Ethiopia : a sustainable livelihood approach. *Environment, Development and Sustainability*, 0123456789.
<https://doi.org/10.1007/s10668-020-00610-7>

APPENDICES

Appendix 1: Specialty Coffee Association of America Coffee Cupping Form